

CELANYL® B2 W GF13 NC 1102/1A

CELANYL®

Product information

Resin Identification	PA6-GF13	ISO 1043
Part Marking Code	>PA6-GF13<	ISO 11469

Typical mechanical properties

	dry/cond.		
Izod notched impact strength, 23°C	7.4 / -	kJ/m ²	ISO 180/1A

Thermal properties

	dry/cond.		
Temperature of deflection under load, 1.8 MPa	199 / *	°C	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	216 / *	°C	ISO 75-1/-2

Physical/Other properties

	dry/cond.		
Density	1210 / -	kg/m ³	ISO 1183

Injection

Drying Recommended	yes
Drying Temperature	80 °C
Drying Time, Dehumidified Dryer	2 - 4 h
Processing Moisture Content	≤0.15 %
Melt Temperature Optimum	260 °C
Min. melt temperature	240 °C
Max. melt temperature	290 °C
Screw tangential speed	≤0.2 m/s
Mold Temperature Optimum	80 °C
Min. mould temperature	60 °C
Max. mould temperature	120 °C

Characteristics

Processing	Injection Moulding
Special characteristics	Heat stabilised or stable to heat